



## Safety Data Sheet

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<b>Revision date:</b>	08/07/2022	<b>Supersedes date:</b>	28/04/2021
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black

#### Product Identification Numbers

UU-0082-9904-0      UU-0083-4104-0      UU-0096-0700-1

7100176236      7100172704      7100172361

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

38-9433-4, 09-2425-8

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

#### CLASSIFICATION:

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

### 2.2. Label elements

CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



Contains:

triphenyl phosphite; antimony trioxide; bis-[4-(2,3-epoxipropoxy)phenyl]propane; 2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl)oxy]dipropylamine ; 2,4,6-tris(dimethylaminomethyl)phenol

#### HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P260B	Do not breathe dust.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

##### Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or
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<b>3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black</b>
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P305 + P351 + P338	shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

Kit: Component document group number(s) information was modified.

Label: CLP Ingredients - kit components information was modified.

Section 1: Product identification numbers information was modified.

Section 01: SAP Material Numbers information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Prevention information was modified.



## Safety Data Sheet

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<b>Document group:</b>	38-9433-4	<b>Version number:</b>	2.02
<b>Revision date:</b>	02/02/2023	<b>Supersedes date:</b>	02/02/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black : Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

DANGER.

### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

### Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine		701-270-9	40 - 60
Oxide glass chemicals	65997-17-3	266-046-0	10 - 30
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	236-948-9	7 - 14
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	3 - 7
triphenyl phosphite	101-02-0	202-908-4	1 - 2

### HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P260B	Do not breathe dust.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

#### Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

## 2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. Contains a substance that meets the criteria for vPvB according to Regulation (EC) No 1907/2006, Annex XIII, as amended by UK

REACH Regulations SI 2019/758

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	(EC-No.) 701-270-9	40 - 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	10 - 30	Substance with a national occupational exposure limit
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	(CAS-No.) 13560-89-9 (EC-No.) 236-948-9	7 - 14	Substance not classified as hazardous
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	3 - 7	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	1 - 2	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Acute Tox. 4, H302 Skin Sens. 1A, H317 STOT RE 2, H373

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.  
Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

Ingredient	Identifier(s)	Specific Concentration Limits
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If swallowed**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide.  
Hydrogen Chloride  
Irritant vapours or gases.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

**7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m <sup>3</sup> (1 fibers/ml)	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m <sup>3</sup> ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m <sup>3</sup>	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.



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Indirect vented goggles.

### *Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

### **Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Solid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	Off-White
<b>Odor</b>	Amine
<b>Odour threshold</b>	No data available.
<b>Melting point/freezing point</b>	No data available.
<b>Boiling point/boiling range</b>	>=200 °C
<b>Flammability (solid, gas)</b>	Not classified
<b>Flammable Limits(LEL)</b>	Not applicable.
<b>Flammable Limits(UEL)</b>	Not applicable.
<b>Flash point</b>	>=148 °C
<b>Autoignition temperature</b>	No data available.
<b>Decomposition temperature</b>	No data available.
<b>pH</b>	substance/mixture is non-soluble (in water)
<b>Kinematic Viscosity</b>	No data available.
<b>Water solubility</b>	No data available.
<b>Solubility- non-water</b>	No data available.

Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	<i>No data available.</i>
Relative density	0.4
Relative Vapour Density	<i>Not applicable.</i>

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Percent volatile	<i>No data available.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system:

Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

**3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black : Part A****Skin contact**

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion**

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

**Additional Health Effects:****Single exposure may cause target organ effects:**

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Prolonged or repeated exposure may cause target organ effects:**

Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

**Additional information:**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylxy)]dipropyl-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylxy)]dipropyl-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Dermal	Rabbit	LD50 > 8,000 mg/kg
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.25 mg/l
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Ingestion	Rat	LD50 > 25,000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
triphenyl phosphite	Dermal	Rabbit	LD50 > 2,000 mg/kg
triphenyl phosphite	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l

**3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black : Part A**

triphenyl phosphite	Ingestion	Rat	LD50 1,590 mg/kg
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ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Rat	Irritant
Oxide glass chemicals	Professional judgement	No significant irritation
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
triphenyl phosphite	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	In vitro data	Severe irritant
Oxide glass chemicals	Professional judgement	No significant irritation
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
triphenyl phosphite	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Guinea pig	Sensitising
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Guinea pig	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
triphenyl phosphite	Mouse	Sensitising

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	In Vitro	Not mutagenic
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

**3M(tm) Scotch-Weld(tm) Structural Void Filling Compound EC-3524 B/A Black : Part A**
**Reproductive Toxicity**
**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Ingestion	Not classified for female reproduction	Rat	NOAEL 5,000 mg/kg/day	premating into lactation
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Ingestion	Not classified for male reproduction	Rat	NOAEL 5,000 mg/kg/day	63 days
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.16.9.02,13.05,10]octadeca-7,15-diene	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	premating into lactation

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure

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1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[1.2.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Dermal	heart   skin   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	28 days
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[1.2.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Inhalation	liver   respiratory system   hematopoietic system   kidney and/or bladder	Not classified	Rat	NOAEL 1.524 mg/l	28 days
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[1.2.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Ingestion	liver   heart   hematopoietic system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 5,870 mg/kg/day	90 days
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	skin   liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
triphenyl phosphite	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l

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Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropenta cyclo[12.2.1.16,9.0 2,13.05,10]octadec a-7,15-diene	13560-89-9	Green algae	Endpoint not reached	72 hours	EC50	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropenta cyclo[12.2.1.16,9.0 2,13.05,10]octadec a-7,15-diene	13560-89-9	Water flea	Endpoint not reached	48 hours	EC50	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropenta cyclo[12.2.1.16,9.0 2,13.05,10]octadec a-7,15-diene	13560-89-9	Bluegill	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropenta cyclo[12.2.1.16,9.0 2,13.05,10]octadec a-7,15-diene	13560-89-9	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropenta cyclo[12.2.1.16,9.0 2,13.05,10]octadec a-7,15-diene	13560-89-9	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l

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2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
triphenyl phosphite	101-02-0	Green algae	Experimental	72 hours	EC50	>16 mg/l
triphenyl phosphite	101-02-0	Medaka	Experimental	96 hours	LC50	>4.3 mg/l
triphenyl phosphite	101-02-0	Water flea	Experimental	48 hours	EC50	0.45 mg/l
triphenyl phosphite	101-02-0	Green algae	Experimental	72 hours	NOEC	16 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropylamine	701-270-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
Oxide glass chemicals	65997-17-3	Data not available/insufficient	N/A	N/A	N/A	N/A
1,6,7,8,9,14,15,16,17,18,18-Dodecachloropentacyclo[12.2.1.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Experimental Biodegradation	14 days	BOD	0.6 %BOD/ThOD	OECD 301C - MITI test (I)
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test
triphenyl phosphite	101-02-0	Estimated Biodegradation	14 days	BOD	85 %BOD/ThOD	OECD 301C - MITI test (I)
triphenyl phosphite	101-02-0	Experimental Hydrolysis		Hydrolytic half-life	0.5 hours (t 1/2)	

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropylamine	701-270-9	Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropylamine	701-270-9	Modeled Bioconcentration		Log Kow	11.7	Episuite™
Oxide glass chemicals	65997-17-3	Data not available or insufficient for	N/A	N/A	N/A	N/A



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		classification				
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.0 2,13.05,10]octadeca-7,15-diene	13560-89-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coeff Shake Flask
triphenyl phosphite	101-02-0	Estimated Bioconcentration		Bioaccumulation factor	13800	

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropan-1-amine	701-270-9	Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.0 2,13.05,10]octadeca-7,15-diene	13560-89-9	Modeled Mobility in Soil	Koc	48,000,000 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

Ingredient	CAS Nbr	PBT/vPvB status
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Meets UK REACH vPvB criteria

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

**SECTION 14: Transportation information**

Not hazardous for transportation.

ADR: UN3259, Amines, solid, corrosive, n.o.s. (Tris(2,4,6-dimethylaminomonomethyl)phenol), 8, III, (E), C8  
 IATA: UN3259, AMINES, SOLID, CORROSIVE, N.O.S. (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL), 8, III  
 IMDG: UN3259, AMINES, SOLID, CORROSIVE, N.O.S. (TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL), 8, III, EMS: FA, SB

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.
<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.
<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification

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requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
triphenyl phosphite	101-02-0	100	200

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

**Revision information:**

CLP: Ingredient table information was deleted.

EU Section 09: pH information information was modified.

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 12: PBT/vPvB table row information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Prevention information was modified.

OEL Reg Agency Desc information was added.

Prints No Data if Adverse effects information is not present information was deleted.

Section 03: SCL table information was added.  
Section 03: SCL table information was deleted.  
Section 04: Information on toxicological effects information was deleted.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Carcinogenicity Table information was added.  
Section 11: Carcinogenicity text information was deleted.  
Section 11: Classification disclaimer information was deleted.  
Section 11: GB Classification disclaimer information was added.  
Section 11: GB No endocrine disruptor information available warning information was added.  
Section 11: Germ Cell Mutagenicity Table information was modified.  
Section 11: No endocrine disruptor information available warning information was deleted.  
Section 11: Reproductive Toxicity Table information was modified.  
Section 11: Serious Eye Damage/Irritation Table information was modified.  
Section 11: Skin Corrosion/Irritation Table information was modified.  
Section 11: Skin Sensitization Table information was modified.  
Section 11: Target Organs - Repeated Table information was added.  
Section 11: Target Organs - Repeated Table information was deleted.  
Section 11: Target Organs - Single Table information was modified.  
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.  
Section 12: 12.6. Other adverse effects information was added.  
Section 12: 12.7. Other adverse effects information was deleted.  
Section 12: Classification Warning information was deleted.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Section 12: No endocrine disruptor information available warning information was added.  
Section 12: No endocrine disruptor information available warning information was deleted.  
Section 12: PBT/vPvB table row information was deleted.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Bioaccumulative potential information information was modified.  
Section 13: Standard Phrase Category Waste GHS information was modified.  
Section 14 Classification Code – Regulation Data information was modified.  
Section 14 Control Temperature – Regulation Data information was modified.  
Section 14 Emergency Temperature – Regulation Data information was modified.  
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.  
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.  
Section 14 Multiplier – Main Heading information was deleted.  
Section 14 Multiplier – Regulation Data information was deleted.  
Section 14 Other Dangerous Goods – Regulation Data information was modified.  
Section 14 Packing Group – Regulation Data information was modified.  
Section 14 Proper Shipping Name information was modified.  
Section 14 Segregation – Regulation Data information was modified.  
Section 14 Transport Category – Main Heading information was deleted.  
Section 14 Transport Category – Regulation Data information was deleted.  
Section 14 Transport in bulk – Regulation Data information was modified.  
Section 14 Transport Not Permitted – Main Heading information was deleted.  
Section 14 Transport Not Permitted – Regulation Data information was deleted.  
Section 14 Tunnel Code – Main Heading information was deleted.  
Section 14 Tunnel Code – Regulation Data information was deleted.  
Section 14 UN Number Column data information was modified.  
Section 14 UN Number information was deleted.  
Section 14: Transportation classification information was modified.  
Section 15: Authorization status under REACH: SVHC Authorization ingredient information information was deleted.  
Section 15: Chemical Safety Assessment information was deleted.  
Section 15: Regulations - Inventories information was added.  
Section 15: Seveso Hazard Category Text information was added.  
Section 15: Seveso Substance Text information was added.

Section 16: Web address information was added.

Section 16: Web address information was deleted.

Section 2: Other hazards phrase information was deleted.

Section 3: Composition/ Information of ingredients table information was added.

Section 3: Composition/ Information of ingredients table information was deleted.

Section 4: First Aid - notes to physician (REACH/GHS) information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 6: Accidental release clean-up information information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Occupational exposure limit table information was added.

Section 8: Occupational exposure limit table information was modified.

Section 8: STEL key information was added.

Section 8: TWA key information was added.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

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**Document group:** 09-2425-8  
**Revision date:** 20/02/2023

**Version number:** 19.00  
**Supersedes date:** 24/10/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Void Filling Compound EC-3524 B/A Black : Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Void Filling Compound

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Carcinogenicity, Category 2 - Carc. 2; H351  
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

WARNING.

### Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

### Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	40 - 70
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	500-073-3	10 - 30
Oxide glass chemicals	65997-17-3	266-046-0	10 - 30
antimony trioxide	1309-64-4	215-175-0	3 - 7
Carbon black	1333-86-4	215-609-9	<= 2

### HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P273	Avoid release to the environment.
P280K	Wear protective gloves and respiratory protection.

#### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Contains 21% of components with unknown hazards to the aquatic environment.

## 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	(CAS-No.) 31452-80-9 (EC-No.) 500-073-3	10 - 30	Skin Sens. 1, H317
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	10 - 30	Substance with a national occupational exposure limit
antimony trioxide	(CAS-No.) 1309-64-4 (EC-No.) 215-175-0	3 - 7	Carc. 2, H351 STOT RE 2, H373 Aquatic Chronic 2, H411
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	<= 2	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.



**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

**5.1. Extinguishing media**

In case of fire: Use a dry chemical extinguisher to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide.  
Hydrogen Bromide  
Oxides of antimony.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid

contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Antimony trioxide	1309-64-4	UK HSC	TWA(as Sb):0.5 mg/m <sup>3</sup>	
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m <sup>3</sup> ; STEL: 7 mg/m <sup>3</sup>	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m <sup>3</sup> (1 fibers/ml)	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m <sup>3</sup> ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m <sup>3</sup>	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

##### Applicable Norms/Standards

Use eye protection conforming to EN 166

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

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substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Black
Odor	Slight Epoxy
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>=121.1 °C
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	>=121.1 °C [ @ 101,325 Pa ] [ Test Method: Closed Cup ]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	No data available.
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	0.52 g/ml
Relative density	0.515 - 0.54 [ Ref Std: WATER=1 ]
Relative Vapour Density	No data available.

### 9.2. Other information

#### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

*No data available.*

Evaporation rate

*No data available.*

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

#### Eye contact

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Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion**

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Fibrosis: Signs/symptoms may include breathlessness, chronic dry cough, phlegm production, wheezing, and changes in lung function tests. Dermal effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal		LD50 estimated to be > 5,000 mg/kg
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
antimony trioxide	Dermal	Rabbit	LD50 > 6,685 mg/kg
antimony trioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.76 mg/l
antimony trioxide	Ingestion	Rat	LD50 > 34,600 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Professional judgement	Mild irritant
Oxide glass chemicals	Professional judgement	No significant irritation
antimony trioxide	Human and animal	Minimal irritation
Carbon black	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
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bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Professional judgement	Moderate irritant
Oxide glass chemicals	Professional judgement	No significant irritation
antimony trioxide	Rabbit	Mild irritant
Carbon black	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	similar compounds	Sensitising
antimony trioxide	Human	Not classified

**Respiratory Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	Inhalation	Multiple animal species	Carcinogenic.
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

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Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
antimony trioxide	Inhalation	Not classified for female reproduction	Rat	LOAEL 0.25 mg/l	premating & during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
antimony trioxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
antimony trioxide	Dermal	skin	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
antimony trioxide	Inhalation	pulmonary fibrosis	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.002 mg/l	1 years
antimony trioxide	Inhalation	liver	Not classified	Rat	NOAEL 0.043 mg/l	1 years
antimony trioxide	Inhalation	blood	Not classified	Rat	NOAEL 0.004 mg/l	not available
antimony trioxide	Inhalation	pneumoconiosis	Not classified	Human	LOAEL 0.01 mg/l	occupational exposure
antimony trioxide	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	1 years
antimony trioxide	Ingestion	blood   liver	Not classified	Rat	NOAEL 418 mg/kg/day	not available
antimony trioxide	Ingestion	heart	Not classified	Rat	NOAEL Not available	not available
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information**

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on this material and/or its components.

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	≥1,000 mg/l
antimony trioxide	1309-64-4	Green algae	Endpoint not reached	72 hours	EC50	>100 mg/l
antimony trioxide	1309-64-4	N/A	Estimated	96 hours	EC50	2.12 mg/l
antimony trioxide	1309-64-4	Fathead minnow	Estimated	96 hours	LC50	17.2 mg/l
antimony trioxide	1309-64-4	Fish	Estimated	96 hours	LC50	8.3 mg/l
antimony trioxide	1309-64-4	Activated sludge	Experimental	4 hours	NOEC	6.1 mg/l
antimony trioxide	1309-64-4	Rainbow trout	Estimated	28 days	LC10	0.188 mg/l
antimony trioxide	1309-64-4	Water flea	Estimated	21 days	NOEC	2.08 mg/l



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antimony trioxide	1309-64-4	Green algae	Experimental	72	NOEC	2.53 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
antimony trioxide	1309-64-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
antimony trioxide	1309-64-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

## 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN3077	UN3077	UN3077
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A DIGLYCIDYL ETHER)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A DIGLYCIDYL ETHER)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A DIGLYCIDYL ETHER)
<b>14.3 Transport hazard class(es)</b>	9	9	9
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.

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<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	M7	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity  
Ingredient****CAS Nbr****Classification****Regulation**

antimony trioxide	1309-64-4	Carc. 2	The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
antimony trioxide	1309-64-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Restrictions on the manufacture, placing on the market and use:**

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

**Ingredient****CAS Nbr**

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3
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Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

**Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification

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requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
antimony trioxide	1309-64-4	200	500

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

**Revision information:**

GB Section 02: CLP Ingredient table information was added.  
GB Section 02: Other hazards phrase information was added.  
GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.  
GB Section 04: Information on toxicological effects information was added.  
GB Section 12: Classification Warning information was added.  
GB Section 15: Carcinogenicity information information was added.  
GB Section 15: Chemical Safety Assessment information was added.  
GBSDS Section 14 Transport in bulk - Main Heading information was added.  
GBSDS Section 14 UN Number information was added.  
CLP: Ingredient table information was deleted.  
Label: CLP Percent Unknown information was deleted.  
Section 02: Label Elements: GB Percent Unknown information was added.  
Section 2: Other hazards phrase information was deleted.  
Section 3: Composition/ Information of ingredients table information was added.  
Section 3: Composition/ Information of ingredients table information was deleted.  
Section 03: SCL table information was added.  
Section 03: SCL table information was deleted.  
Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.  
Section 04: Information on toxicological effects information was deleted.

Section 9: Vapour density value information was modified.  
Section 11: Classification disclaimer information was deleted.  
Section 11: GB Classification disclaimer information was added.  
Section 11: GB No endocrine disruptor information available warning information was added.  
Section 11: No endocrine disruptor information available warning information was deleted.  
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.  
Section 12: 12.6. Other adverse effects information was added.  
Section 12: 12.7. Other adverse effects information was deleted.  
Section 12: Classification Warning information was deleted.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was added.  
Prints No Data if Adverse effects information is not present information was deleted.  
Section 12: No Data text for mobility in soil information was deleted.  
Section 12: No endocrine disruptor information available warning information was added.  
Section 12: No endocrine disruptor information available warning information was deleted.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Bioaccumulative potential information information was modified.  
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.  
Section 14 UN Number information was deleted.  
Section 15: Carcinogenicity information information was deleted.  
Section 15: Chemical Safety Assessment information was deleted.  
Section 15: Seveso Hazard Category Text information was added.  
Section 15: Seveso Hazard Category Text information was deleted.  
Section 15: Seveso Substance Text information was added.  
Section 15: Seveso Substance Text information was deleted.  
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.  
information was added.  
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.  
information was deleted.  
Section 16: Web address information was added.  
Section 16: Web address information was deleted.

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.