SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 252-1 RESIN BLUE

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

Supplied by:
Sil-Mid Limited
Roman Park, Roman Way
Coleshill, West Midlands
B46 1HG. UK
T: 01675 432850
E: info@silmid.com

Emergency Telephone No. +44 (0)1675 432850
(Monday to Friday, 08:00 – 17:30 – GMT)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:
Phenol, polymer with formaldehyde, glycidyl ether

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 50 - < 70
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8 219-784-2 01-2119513212-58	Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2.5
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxir	1675-54-3 216-823-5	Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 0.25 - < 1

ane	603-073-00-2 01-2119456619-26	Skin Sens. 1; H317 Aquatic Chronic 2; H411	

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon dioxide (CO2) Carbon monoxide Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Workers	Dermal	Systemic effects, Long-term exposure	21 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	147 mg/m3
	Consumers	Oral	Systemic effects, Long-term exposure	12.5 mg/kg bw/day
	Consumers	Inhalation	Systemic effects,	43.5 mg/kg

			Long-term exposure	bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	12.5 mg/kg bw/day
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Dermal	Systemic effects, Short-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Short-term exposure	12.25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	12.25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0.75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0.75 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Fresh water	1 mg/l
	Marine water	0.1 mg/l
	Freshwater - intermittent	1 mg/l
	Sewage treatment plant	10 mg/l
	Fresh water sediment	3.6 mg/kg
	Marine sediment	0.36 mg/kg
	Soil	0.14 mg/kg
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.0006 mg/l
	Assessment Factors	
	Freshwater - intermittent	0.018 mg/l
	Assessment Factors	
	Fresh water sediment	0.996 mg/kg

	Equilibrium method	
	Marine sediment	0.0996 mg/kg
	Equilibrium method	
	Soil	0.196 mg/kg
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Recommended Filter type:
Combined particulates and organic vapour type

Filter type : Filter type A-P

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	paste
Colour	:	blue
Odour	:	none
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 100 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	> 0.0001 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	0.76 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	> 200 °C
Decomposition temperature	:	> 200 °C

Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Acute oral toxicity : LD50 (Rat, male and female): 8,025 mg/kg
Method: OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Components:

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Acute inhalation toxicity : LC50 (Rat, male and female): > 5.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Acute dermal toxicity : LD50 (Rabbit, male): 4,250 mg/kg
Method: OECD Test Guideline 402

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Irritating to skin.

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Species: Rabbit
Method: OECD Test Guideline 404

Result: No skin irritation

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Irritating to eyes.

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Species: Rabbit
Assessment: Severe eye irritation
Method: OECD Test Guideline 405
Result: Risk of serious damage to eyes.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild eye irritant
Method: OECD Test Guideline 405
Result: Irritating to eyes.

Respiratory or skin sensitisation

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: positive

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Result: positive

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Result: negative

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: positive

Application Route: Intraperitoneal injection
Dose: 1600 mg/kg
Result: negative

Application Route: Oral
Result: negative

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Carcinogenicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: .1 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: negative

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Species: Mouse, male
Application Route: Dermal
Exposure time: 482 days

Dose: 5 mg/kg
Frequency of Treatment: 3 daily
Result: negative

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 415
Result: No effects on fertility and early embryonic development were detected.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 200 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female

Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 3 d
Method: Subchronic toxicity

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**
Species: Rat, male and female
: > 1000
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 672 hNumber of exposures: 5 d
Method: OECD Test Guideline 412

Species: Rat, male and female
NOAEL: 1000
Application Route: Ingestion
Exposure time: 2,160 hNumber of exposures: 7 d
Method: Subchronic toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female

NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 3 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure
General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1.7 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202 EC50 (Daphnia magna (Water flea)): 2.7 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water
Toxicity to algae/aquatic plants	:	EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water
Toxicity to microorganisms	:	IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water
Toxicity to fish (Chronic toxicity)	:	GLP: yes
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 0.3 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Toxicity to fish	:	LC50 (Cyprinus carpio (Carp)): 55 mg/l Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.1.
Toxicity to daphnia and other aquatic invertebrates	:	LC50 : 324 mg/l Exposure time: 48 h

Test Type: static test
Test substance: Fresh water

Toxicity to algae/aquatic plants : EC50 : 119 mg/l
Exposure time: 168 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: >= 100 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment
Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

12.2 Persistence and degradability

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 37 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

Stability in water : Degradation half life (DT50): 6.5 hrs (24.5 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 0.15 hrs (24.5 °C)
pH: 5
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 0.13 hrs (24.5 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

12.3 Bioaccumulative potential

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Bioaccumulation	:	Bioconcentration factor (BCF): 31 Remarks: Does not bioaccumulate.
Partition coefficient: n-octanol/water	:	log Pow: 3.242 (25 °C) pH: 7.1 Method: OECD Test Guideline 117

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.6 (25 °C)

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Bioaccumulation	:	Bioconcentration factor (BCF): 31 Remarks: Does not bioaccumulate.
Partition coefficient: n-octanol/water	:	log Pow: 3.242 (25 °C) pH: 7.1 Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

Phenol, polymer with formaldehyde, glycidyl ether**:**

Distribution among environmental compartments	:	Koc: 445

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Distribution among environmental compartments	:	Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number : UN 3082

14.2 UN proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

IMDG

14.1 UN number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(EPOXY PHENOL NOVOLAC RESIN)

14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
14.5 Environmental hazards		
Marine pollutant	:	yes

ADR

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAC RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

RID

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAC RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - List of substances subject to authorisation - Future sunset date	:	Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation

Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HARDENER 252-2

Version	Revision Date:	SDS Number:	Date of last issue: 03.06.2020
2.2	05.06.2020	400000002319	Date of first issue: 31.03.2016

Print Date 05.10.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : HARDENER 252-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
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China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
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(Monday to Friday, 08:00 – 17:30 – GMT)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P391	Collect spillage.

Hazardous components which must be listed on the label:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine

3-Aminopropyltriethoxysilane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized, fatty esters, with amines polyethylenepoly-, tetraethylenepentamine	Not Assigned -	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	>= 50 - < 70
3-Aminopropyltriethoxysilane	919-30-2 213-048-4	Acute Tox. 4; H302 Skin Corr. 1B; H314	>= 0.1 - < 1

	612-108-00-0 01-2119480479-24	Eye Dam. 1; H318 Skin Sens. 1B; H317	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
3-Aminopropyltriethoxysilane	Workers	Inhalation	Long-term systemic effects	59 mg/m3
	Workers	Inhalation	Systemic effects, Short-term exposure	59 mg/m3
	Workers	Dermal	Long-term systemic effects	8.3 mg/kg bw/day
	Workers	Dermal	Systemic effects, Short-term exposure	8.3 mg/kg bw/day

	Consumers	Inhalation	Long-term systemic effects	17.4 mg/m3
	Consumers	Inhalation	Systemic effects, Short-term exposure	17.4 mg/m3
	Consumers	Dermal	Long-term systemic effects	5 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Short-term exposure	5 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
3-Aminopropyltriethoxysilane	Fresh water	0.33 mg/l
Remarks:	Assessment Factors	
	Marine water	0.033 mg/l
	Assessment Factors	
	Sewage treatment plant	13 mg/l
	Assessment Factors	
	Fresh water sediment	1.2 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.12 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.05 mg/kg dry weight (d.w.)
	Equilibrium method	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of

contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Filter type	:	Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	paste
Colour	:	off-white
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C Method: estimated
Flash point	:	> 93 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.

Density	:	ca. 0.546 g/cm3 (23 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 150 °C Method: estimated
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	None known.

10.5 Incompatible materials

Materials to avoid	:	Strong acids and strong bases Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products	:	Nitrogen oxides carbon dioxide carbon monoxide ammonia, anhydrous Aldehydes Ketones

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

3-Aminopropyltriethoxysilane**:**

Acute oral toxicity : LD50 (Rat, male and female): 1,491 - 2,688 mg/kg
Method: EPA OTS 798.1175

Components:

3-Aminopropyltriethoxysilane**:**

Acute inhalation toxicity : LC50 (Rat, male): > 5 ppm
Exposure time: 6 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

3-Aminopropyltriethoxysilane**:**

Acute dermal toxicity : LD50 (Rabbit, male and female): 4,075 mg/kg
Method: Acute dermal toxicity
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Assessment: Severe skin irritation

Serious eye damage/eye irritation

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**
Species: Rabbit
Assessment: Severe eye irritation
Method: OECD Test Guideline 405
Result: Irreversible effects on the eye

3-Aminopropyltriethoxysilane**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**
Exposure routes: Skin
Species: Mouse
Assessment: The product is a skin sensitiser, sub-category 1A.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

3-Aminopropyltriethoxysilane**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1B.

Assessment: No data available

Germ cell mutagenicity

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

3-Aminopropyltriethoxysilane**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Components:

3-Aminopropyltriethoxysilane**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**
Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422

Effects on foetal development : No data available

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**
Species: Rat, male and female
NOAEL: 1000 mg/kg
Application Route: Ingestion
Exposure time: 6 WeeksNumber of exposures: 7 d

Method: Subacute toxicity

3-Aminopropyltriethoxysilane**:**
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 2,160 hMethod: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure
General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:
Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 5.18 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 2.63 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 : 721 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

3-Aminopropyltriethoxysilane**:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 934 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 331 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,000 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC50 (Pseudomonas putida): 43 mg/l
Exposure time: 5.75 h
Test Type: static test
Test substance: Fresh water

12.2 Persistence and degradability

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 - 70 %
Exposure time: 74 d
Method: OECD Test Guideline 301B

3-Aminopropyltriethoxysilane**:**

Biodegradability : Inoculum: activated sludge
Concentration: 8.95 mg/l
Result: Not readily biodegradable.
Biodegradation: 67 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

12.3 Bioaccumulative potential

Components:

Reaction products of fatty acids, C18 (unsaturated) alkyl and epoxidized fatty esters, with amines polyethylenepoly-, tetraethylenepentamine**:**

Bioaccumulation : Bioconcentration factor (BCF): 2.14
Remarks: Bioaccumulation is unlikely.

3-Aminopropyltriethoxysilane**:**

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 3.4
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 1.7 (20 °C)
pH: 7

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (POLYAMIDOAMINE)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IATA (Passenger)

Environmentally hazardous	:	yes

IATA (Cargo)

Environmentally hazardous	:	yes

IMDG

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (POLYAMIDOAMINE)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
14.5 Environmental hazards		
Marine pollutant	:	yes

ADR

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (POLYAMIDOAMINE)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

RID

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (POLYAMIDOAMINE)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - List of substances subject to authorisation - Future sunset date	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	This product contains one or several components that are not on the Canadian DSL nor NDSL.
AICS	:	Not in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Not in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Not in compliance with the inventory
TCSI	:	Not in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion

Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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