

**ARALDITE® 420 A**

|         |                |              |                                 |
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| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 1.0     | 03/11/2021     | 400001009537 | Date of first issue: 03/11/2021 |

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**SECTION 1. IDENTIFICATION**

Product name : ARALDITE® 420 A

**Manufacturer or supplier's details**

Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980  
The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Epoxy constituents

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Chronic aquatic toxicity : Category 2

**GHS label elements**

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.  
P391 Collect spillage.  
**Storage:**  
Not available  
**Disposal:**  
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

| Chemical name   | CAS-No.    | Concentration (% w/w) |
|---|------------|-----------------------|
| 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane | 1675-54-3  | 90 - 100              |
| Glass, oxide, chemicals   | 65997-17-3 | 1 - 5                 |

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

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Get medical attention if symptoms occur.

- |   |   |   |
|---|---|---|
| In case of skin contact                                     | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.  |
| In case of eye contact                                      | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.  |
| If swallowed  | : | Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.   |
| Most important symptoms and effects, both acute and delayed | : | None known.   |
| Protection of first-aiders                                  | : | First Aid responders should pay attention to self-protection and use the recommended protective clothing<br>If potential for exposure exists refer to Section 8 for specific personal protective equipment.<br>Avoid inhalation, ingestion and contact with skin and eyes.<br>No action shall be taken involving any personal risk or without suitable training.<br>It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |
| Notes to physician  | : | Treat symptomatically.  |

**SECTION 5. FIREFIGHTING MEASURES**

- |                                      |   |   |
|--------------------------------------|---|---|
| Suitable extinguishing media         | : | Water spray<br>Alcohol-resistant foam<br>Carbon dioxide (CO2)<br>Dry chemical                           |
| Unsuitable extinguishing media       | : | Exercise caution when using a high volume water jet as it may scatter and spread fire                   |
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses.                               |
| Hazardous combustion products        | : | Carbon oxides<br><br>Carbon oxides<br>Halogenated compounds   |
| Specific extinguishing methods       | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |

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- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
- Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.
- Recommended storage : 64 - 104 °F / 18 - 40 °C

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temperature

Further information on storage stability : Stable under normal conditions.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Components with workplace control parameters

| Components              | CAS-No.    | Value type<br>(Form of exposure)      | Control parameters /<br>Permissible concentration | Basis |
|-------------------------|------------|---------------------------------------|---|-------|
| Glass, oxide, chemicals | 65997-17-3 | TWA (fibres)                          | 1 fibres per cubic centimeter                     | ACGIH |
|                         |            | TWA<br>(Inhalable particulate matter) | 5 mg/m3   | ACGIH |
|                         |            | TWA (fibres)                          | 1 fibres per cubic centimeter                     | ACGIH |
|                         |            | TWA (fibres)                          | 1 fibres per cubic centimeter                     | ACGIH |

## Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber  
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)  
Material : Nitrile rubber  
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water

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Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

|  |  |
|--|--|
| Appearance                                       | : paste  |
| Colour   | : yellow   |
| Odour  | : slight   |
| Odour Threshold                                  | : No data is available on the product itself.              |
| pH   | : substance/mixture is non-soluble (in water)              |
| Melting point/freezing point                     | : No data is available on the product itself.              |
| Boiling point                                    | : No data is available on the product itself.              |
| Flash point                                      | : > 212 °F / > 100 °C<br>Method: Pensky-Martens closed cup |
| Evaporation rate                                 | : No data is available on the product itself.              |
| Flammability (solid, gas)                        | : No data is available on the product itself.              |
| Flammability (liquids)                           | : No data is available on the product itself.              |
| Upper explosion limit / Upper flammability limit | : No data is available on the product itself.              |
| Lower explosion limit / Lower flammability limit | : No data is available on the product itself.              |
| Vapour pressure                                  | : No data is available on the product itself.              |
| Relative vapour density                          | : No data is available on the product itself.              |
| Relative density                                 | : No data is available on the product itself.              |
| Density  | : 1.2 g/cm <sup>3</sup> (77 °F / 25 °C)                    |
| Solubility(ies)                                  |  |
| Water solubility                                 | : practically insoluble (68 °F / 20 °C)                    |
| Solubility in other solvents                     | : No data is available on the product itself.              |

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|--|---|---|
| Partition coefficient: n-octanol/water             | : | No data is available on the product itself. |
| Auto-ignition temperature                          | : | No data is available on the product itself. |
| Decomposition temperature                          | : | > 392 °F / > 200 °C                         |
| Self-Accelerating decomposition temperature (SADT) | : | No data is available on the product itself. |
| Viscosity  | : |   |
| Viscosity, dynamic                                 | : | 100,000 - 300,000 mPa.s (77 °F / 25 °C)     |
| Explosive properties                               | : | No data is available on the product itself. |
| Oxidizing properties                               | : | No data is available on the product itself. |
| Particle size                                      | : | No data is available on the product itself. |

**SECTION 10. STABILITY AND REACTIVITY**

|                                    |   |   |
|------------------------------------|---|---|
| Reactivity                         | : | No dangerous reaction known under conditions of normal use. |
| Chemical stability                 | : | Stable under normal conditions.                             |
| Possibility of hazardous reactions | : | No hazards to be specially mentioned.                       |
| Conditions to avoid                | : | None known.   |
| Incompatible materials             | : | Strong acids<br>Strong bases<br>Strong oxidizing agents     |
| Hazardous decomposition products   | : | carbon dioxide<br>carbon monoxide<br>Halogenated compounds  |

**SECTION 11. TOXICOLOGICAL INFORMATION**

|  |   |   |
|--|---|---|
| Information on likely routes of exposure | : | No data is available on the product itself. |
|--|---|---|

**Acute toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

|                     |   |   |
|---------------------|---|---|
| Acute oral toxicity | : | LD50 (Rat, female): > 2,000 mg/kg                               |
| Components          | : | Method: OECD Test Guideline 420                                 |
|                     | : | Assessment: The substance or mixture has no acute oral toxicity |

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Remarks: No mortality observed at this dose.

Acute inhalation toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): &gt; 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

Glass, oxide, chemicals:

Species: Rabbit

Assessment: No skin irritation

Method: OECD Test Guideline 404

Result: Normally reversible injuries

**Serious eye damage/eye irritation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

Assessment: Irritating to eyes.

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

Glass, oxide, chemicals:

Exposure routes: Skin

Species: Other

Result: Does not cause skin sensitisation.



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Assessment: No data available

**Germ cell mutagenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)

Result: negative

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay

Species: Mouse (male)

Cell type: Germ

Application Route: Oral

Dose: 3333, 10000 mg/kg

Result: negative

Test Type: gene mutation test

Species: Rat (male)

Cell type: Somatic

Application Route: Oral

Dose: 50,250,500,1000 mg/kg bw/day

Method: OECD Test Guideline 488

Result: negative

Germ cell mutagenicity-  
Assessment : No data available**Carcinogenicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male

Application Route: Oral

Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment: 7 days/week

NOAEL: 15 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Mouse, male

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Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0, 0.1, 10, 100 mg/kg bw/day  
Frequency of Treatment: 3 days/week  
NOEL: 0.1 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, female  
Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0.1, 100, 1000 mg/kg bw/day  
Frequency of Treatment: 5 days/week  
NOEL: 100 mg/kg body weight

Method: OECD Test Guideline 453  
Result: negative

Species: Rat, female  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOAEL: 100 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, females  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
NOEL: 2 mg/kg bw/day

Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Carcinogenicity - : No data available  
Assessment

**IARC**

Group 2A: Probably carcinogenic to humans  
Glass, oxide, chemicals  
(glass)

Group 2B: Possibly carcinogenic to humans  
Glass, oxide, chemicals  
(special-purpose fibres)

**ACGIH**

Confirmed animal carcinogen with unknown relevance to humans

Glass, oxide, chemicals

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**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0, 50, 180, 540 or 750 milligram per kilogram  
Duration of Single Treatment: 238 d  
Frequency of Treatment: 1 daily  
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight  
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight  
Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal

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Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level:  
180 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: >  
540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Reproductive toxicity - : No data available  
Assessment

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female  
NOAEL: 50 mg/kg  
Application Route: oral (gavage)  
Exposure time: 14 Weeks  
Number of exposures: 7 d  
Dose: 0, 50, 250, 1000 mg/kg/day  
Method: OECD Test Guideline 408

Species: Rat, male and female  
NOAEL:  $\geq 10$  mg/kg  
Application Route: Skin contact  
Exposure time: 13 Weeks  
Number of exposures: 5 d  
Dose: 0, 10, 100, 1000 mg/kg/day  
Method: OECD Test Guideline 411

Species: Mouse, male  
NOAEL: 100 mg/kg  
Application Route: Skin contact  
Exposure time: 13 Weeks  
Number of exposures: 3 d  
Dose: 0, 1, 10, 100 mg/kg/day  
Method: OECD Test Guideline 411

Glass, oxide, chemicals:  
Species: Rat, male  
LOEC: 2.4 mg/m<sup>3</sup>  
Test atmosphere: dust/mist

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Exposure time: 2,160 h  
Number of exposures: 6 h  
Method: Directive 67/548/EEC, Annex, B.29

Repeated dose toxicity - : No data available  
Assessment

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Glass, oxide, chemicals:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h  
Test Type: Other guidelines  
Test substance: Fresh water  
Method: OECD Test Guideline 203

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Glass, oxide, chemicals:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l  
Exposure time: 72 h  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic plants : EC50: 11 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

NOEC: 4.2 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

Glass, oxide, chemicals:

Toxicity to algae/aquatic plants : EgC50 (Selenastrum capricornutum (green algae)): > 1,000 mg/l  
Exposure time: 72 h  
Test Type: semi-static test  
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l  
Exposure time: 21 d  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

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**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment  
Acute aquatic toxicity : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon : No data available

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(DOC)

Physico-chemical : No data available  
removability**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh waterDegradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh waterDegradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage : No data available  
Treatment**Bioaccumulative potential****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n- : log Pow: 3.242 (77 °F / 25 °C)  
octanol/water pH: 7.1  
Method: OECD Test Guideline 117**Mobility in soil**

Mobility : No data available

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445  
environmental compartments  
Stability in soil : No data available**Other adverse effects**Environmental fate and : No data available  
pathwaysResults of PBT and vPvB : No data available  
assessment



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Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA**

|                      |  |
|----------------------|--|
| UN/ID No.            | : UN 3082  |
| Proper shipping name | : Environmentally hazardous substance, liquid, n.o.s.<br>(BISPHENOL A EPOXY RESIN) |
| Class                | : 9  |

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|  |                 |
|--|-----------------|
| Packing group                            | : III           |
| Labels                                   | : Miscellaneous |
| Packing instruction (cargo aircraft)     | : 964           |
| Packing instruction (passenger aircraft) | : 964           |
| Environmentally hazardous                | : yes           |

**IMDG**

|                      |  |
|----------------------|--|
| UN number            | : UN 3082  |
| Proper shipping name | : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN) |
| Class                | : 9  |
| Packing group        | : III  |
| Labels               | : 9  |
| EmS Code             | : F-A, S-F   |
| Marine pollutant     | : yes  |

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****DOT Classification**

|                      |   |
|----------------------|---|
| UN/ID/NA number      | : UN 3082   |
| Proper shipping name | : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN)  |
| Class                | : 9   |
| Packing group        | : III   |
| Labels               | : CLASS 9   |
| ERG Code             | : 171   |
| Marine pollutant     | : yes(BISPHENOL A EPOXY RESIN)  |
| Remarks              | : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO. |

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

| Components | CAS-No. | Component RQ (lbs) | Calculated product RQ (lbs) |
|------------|---------|--------------------|-----------------------------|
| methanol   | 67-56-1 | 5000               | *                           |

\*: Calculated RQ exceeds reasonably attainable upper limit.

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**SARA 311/312 Hazards** : Respiratory or skin sensitisation  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

WARNING: This product can expose you to chemicals including methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

|       |  |
|-------|--|
| DSL   | : All components of this product are on the Canadian DSL |
| AIIC  | : On the inventory, or in compliance with the inventory  |
| NZIoC | : On the inventory, or in compliance with the inventory  |
| ENCS  | : On the inventory, or in compliance with the inventory  |
| KECI  | : On the inventory, or in compliance with the inventory  |
| PICCS | : On the inventory, or in compliance with the inventory  |
| IECSC | : On the inventory, or in compliance with the inventory  |
| TCSI  | : On the inventory, or in compliance with the inventory  |
| TSCA  | : All substances listed as active on the TSCA inventory  |

**Inventories**

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

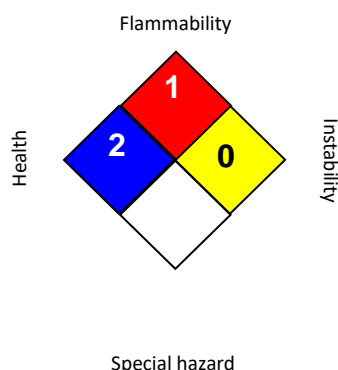
**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

|                        |  |          |
|------------------------|--|----------|
| <b>HEALTH</b>          |  | <b>2</b> |
| <b>FLAMMABILITY</b>    |  | <b>1</b> |
| <b>PHYSICAL HAZARD</b> |  | <b>0</b> |

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
ACGIH / TWA : 8-hour, time-weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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**SECTION 1. IDENTIFICATION**

Product name : ARALDITE® 420 B

**Manufacturer or supplier's details**Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Hardener

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.Precautionary statements : **Prevention:**  
P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
**Response:**

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P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

Chemical nature : Amines

**Hazardous components**

| Chemical name                       | CAS-No.   | Concentration (% w/w) |
|-------------------------------------|-----------|-----------------------|
| 4,7,10-trioxatridecane-1,13-diamine | 4246-51-9 | 50 - 70               |

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with

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- difficulty.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIREFIGHTING MEASURES**

- Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon dioxide (CO<sub>2</sub>)  
Carbon monoxide  
Nitrogen oxides (NO<sub>x</sub>)
- Specific extinguishing : Use extinguishing measures that are appropriate to local

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- |   |   |
|---|---|
| methods                                       | circumstances and the surrounding environment.  |
| Further information                           | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for firefighters | : Wear self-contained breathing apparatus for firefighting if necessary.  |

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- |   |   |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.<br>Refer to protective measures listed in sections 7 and 8.  |
| Environmental precautions   | : Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up               | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).<br>Keep in suitable, closed containers for disposal.                             |

**SECTION 7. HANDLING AND STORAGE**

- |   |   |
|---|---|
| Advice on protection against fire and explosion | : Normal measures for preventive fire protection.   |
| Advice on safe handling                         | : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.<br>Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.<br>Do not breathe vapours/dust.<br>Avoid exposure - obtain special instructions before use.<br>Avoid contact with skin and eyes.<br>For personal protection see section 8.<br>Smoking, eating and drinking should be prohibited in the application area.<br>To avoid spills during handling keep bottle on a metal tray.<br>Dispose of rinse water in accordance with local and national regulations. |
| Conditions for safe storage                     | : Keep container tightly closed in a dry and well-ventilated place.<br>Observe label precautions.<br>Keep in properly labelled containers.  |
| Materials to avoid                              | : For incompatible materials please refer to Section 10 of this SDS.  |



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Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines  
Recommended Filter type:  
Combined particulates and organic vapour type

Filter type : Filter type A-P

**Hand protection**

Material : butyl-rubber  
Break through time : > 8 h

Material : Nitrile rubber  
Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

Colour : blue

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|  |  |
|--|--|
| Odour  | : amine-like   |
| Odour Threshold                                    | : No data is available on the product itself.              |
| pH   | : substance/mixture is non-soluble (in water)              |
| Melting point/freezing point                       | : No data is available on the product itself.              |
| Boiling point                                      | : No data is available on the product itself.              |
| Flash point  | : > 212 °F / > 100 °C<br>Method: Pensky-Martens closed cup |
| Evaporation rate                                   | : No data is available on the product itself.              |
| Flammability (solid, gas)                          | : No data is available on the product itself.              |
| Flammability (liquids)                             | : No data is available on the product itself.              |
| Upper explosion limit / Upper flammability limit   | : No data is available on the product itself.              |
| Lower explosion limit / Lower flammability limit   | : No data is available on the product itself.              |
| Vapour pressure                                    | : < 0.01 hPa (68 °F / 20 °C)                               |
| Relative vapour density                            | : No data is available on the product itself.              |
| Relative density                                   | : No data is available on the product itself.              |
| Density  | : 1 g/cm <sup>3</sup> (77 °F / 25 °C)                      |
| Solubility(ies)                                    |  |
| Water solubility                                   | : practically insoluble (68 °F / 20 °C)                    |
| Solubility in other solvents                       | : No data is available on the product itself.              |
| Partition coefficient: n-octanol/water             | : No data is available on the product itself.              |
| Auto-ignition temperature                          | : No data is available on the product itself.              |
| Decomposition temperature                          | : > 392 °F / > 200 °C                                      |
| Self-Accelerating decomposition temperature (SADT) | : No data is available on the product itself.              |
| Viscosity  |  |
| Viscosity, dynamic                                 | : 600 - 1,400 mPa.s (77 °F / 25 °C)                        |
| Explosive properties                               | : No data is available on the product itself.              |
| Oxidizing properties                               | : No data is available on the product itself.              |

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Particle size : No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

|                                    |   |
|------------------------------------|---|
| Reactivity                         | : No dangerous reaction known under conditions of normal use. |
| Chemical stability                 | : Stable under normal conditions.                             |
| Possibility of hazardous reactions | : No hazards to be specially mentioned.                       |
| Conditions to avoid                | : None known.   |
| Incompatible materials             | : Strong acids and strong bases<br>Strong oxidizing agents    |
| Hazardous decomposition products   | : carbon dioxide<br>carbon monoxide<br>Nitrogen oxides (NOx)  |

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity**Acute oral toxicity - Product : Acute toxicity estimate : 4,034 mg/kg  
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : 4,034 mg/kg  
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**4,7,10-trioxatridecane-1,13-diamine:  
Species: Rabbit  
Method: Other guidelines  
Result: Corrosive after 3 minutes to 1 hour of exposure**Serious eye damage/eye irritation****Components:**

4,7,10-trioxatridecane-1,13-diamine:

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Species: Rabbit  
Result: Risk of serious damage to eyes.  
Assessment: Risk of serious damage to eyes.

**Respiratory or skin sensitisation****Components:**

4,7,10-trioxatridecane-1,13-diamine:  
Exposure routes: Skin  
Species: Other  
Result: May cause sensitisation by skin contact.

**Components:**

4,7,10-trioxatridecane-1,13-diamine:  
Assessment: May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.

**Germ cell mutagenicity****Components:**

4,7,10-trioxatridecane-1,13-diamine:  
Genotoxicity in vitro : Test Type: Ames test  
Test system: Salmonella typhimurium  
Concentration: 5000 ug/plate  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative  
  
Test Type: Micronucleus test  
Test system: Chinese hamster fibroblasts  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 487  
Result: negative  
  
Test Type: In vitro mammalian cell gene mutation test  
Test system: Chinese hamster ovary cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Genotoxicity in vivo : No data available

**Components:**

4,7,10-trioxatridecane-1,13-diamine:  
Germ cell mutagenicity- : In vitro tests did not show mutagenic effects  
Assessment

**Carcinogenicity**

No data available

Carcinogenicity - : No data available  
Assessment

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**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**

4,7,10-trioxatridecane-1,13-diamine:

Effects on fertility : Species: Rat, male and female  
Application Route: Oral  
Dose: 100,300,1000 (600 day7) mg/kg  
Frequency of Treatment: 7 days/week  
General Toxicity - Parent: No observed adverse effect level:  
600 mg/kg body weight  
Fertility: No observed adverse effect level: 600 mg/kg body weight  
Early Embryonic Development: No observed adverse effect level: 600 mg/kg body weight  
Method: OECD Test Guideline 422

Effects on foetal development : No data available

**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Repeated dose toxicity****Components:**

4,7,10-trioxatridecane-1,13-diamine:

Species: Rat, male and female

NOAEL: &lt; 100 mg/kg

Application Route: oral (gavage)

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Number of exposures: daily  
Dose: 100, 300, 1000(600,day7)mg/kg  
Control Group: yes  
Method: OECD Test Guideline 422

**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Repeated dose toxicity - : May be harmful if swallowed or in contact with skin., Causes  
Assessment severe skin burns and eye damage.

No adverse effect has been observed in chronic toxicity tests.

**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion: No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

4,7,10-trioxatridecane-1,13-diamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 1,000 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: DIN 38412

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**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 218.16 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: Directive 67/548/EEC, Annex V, C.2.

**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 500 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: DIN 38412

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : No data available

M-Factor (Chronic aquatic toxicity) : No data available

**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Toxicity to microorganisms : (Pseudomonas putida): 221.9 mg/l  
End point: Growth rate  
Exposure time: 17 h  
Test Type: static test  
Method: DIN 38412

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment  
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

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**Persistence and degradability****Components:**

4,7,10-trioxatridecane-1,13-diamine:

Biodegradability : Inoculum: activated sludge  
Concentration: 30 mg/l  
Result: Not readily biodegradable.  
Biodegradation: < 10 %  
Exposure time: 60 d  
Method: OECD Test Guideline 301B

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential**

Bioaccumulation : No data available

**Components:**

4,7,10-trioxatridecane-1,13-diamine:

Partition coefficient: n-octanol/water : log Pow: -1.25 (77 °F / 25 °C)  
pH: 11.1  
Method: OECD Test Guideline 107

**Mobility in soil**

Mobility : No data available

Distribution among environmental compartments : No data available

Stability in soil : No data available



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**Other adverse effects**

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82  
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations**

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**IATA**

|  |   |
|--|---|
| UN/ID No.                                | : UN 2735   |
| Proper shipping name                     | : Amines, liquid, corrosive, n.o.s.<br>(TRIOXATRIDECANEDIAMINE) |
| Class                                    | : 8   |
| Packing group                            | : II  |
| Labels                                   | : Corrosive   |
| Packing instruction (cargo aircraft)     | : 855   |
| Packing instruction (passenger aircraft) | : 851   |

**IMDG**

|                      |   |
|----------------------|---|
| UN number            | : UN 2735   |
| Proper shipping name | : AMINES, LIQUID, CORROSIVE, N.O.S.<br>(TRIOXATRIDECANEDIAMINE) |
| Class                | : 8   |
| Packing group        | : II  |
| Labels               | : 8   |
| EmS Code             | : F-A, S-B  |
| Marine pollutant     | : no  |

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****DOT Classification**

|                      |   |
|----------------------|---|
| UN/ID/NA number      | : UN 2735   |
| Proper shipping name | : AMINES, LIQUID, CORROSIVE, N.O.S.<br>(TRIOXATRIDECANEDIAMINE) |
| Class                | : 8   |
| Packing group        | : II  |
| Labels               | : CORROSIVE   |
| ERG Code             | : 153   |
| Marine pollutant     | : no  |

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

|                             |   |
|-----------------------------|---|
| <b>SARA 311/312 Hazards</b> | : Respiratory or skin sensitisation<br>Skin corrosion or irritation<br>Serious eye damage or eye irritation |
|-----------------------------|---|

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**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

|       |  |
|-------|--|
| DSL   | : This product contains one or several components listed in the Canadian NDSL.   |
| AIIC  | : On the inventory, or in compliance with the inventory  |
| NZIoC | : On the inventory, or in compliance with the inventory  |
| ENCS  | : On the inventory, or in compliance with the inventory  |
| KECI  | : On the inventory, or in compliance with the inventory  |
| PICCS | : Not in compliance with the inventory   |
| IECSC | : Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information. |
| TCSI  | : On the inventory, or in compliance with the inventory  |
| TSCA  | : All substances listed as active on the TSCA inventory  |

**Inventories**

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

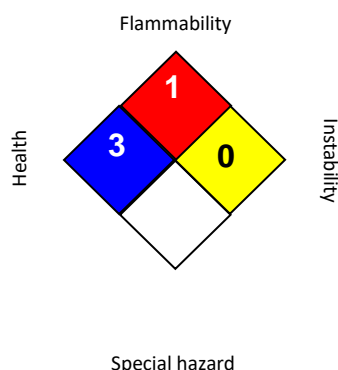
**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

|                        |  |          |
|------------------------|--|----------|
| <b>HEALTH</b>          |  | <b>3</b> |
| <b>FLAMMABILITY</b>    |  | <b>1</b> |
| <b>PHYSICAL HAZARD</b> |  | <b>0</b> |

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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