

SAFETY DATA SHEET**H.B. Fuller® EY-3804-A**

Version 1.2

Revision Date 12/30/2015

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® EY-3804-A
Product code : 100000002561

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	amber
Odor	Neutral

GHS Classification

Acute toxicity (Oral) : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1
Germ cell mutagenicity : Category 2

GHS Label element

Hazard pictograms



Signal Word : Warning

Hazard Statements:

H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation. H341 Suspected of causing genetic defects.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety

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precautions have been read and understood. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical Name	CAS-No.	Concentration [%]
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	50 - 70
Epoxy resin	28064-14-4	30 - 50
Silica, amorphous fumed	112945-52-5	1 - 5

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
Get medical attention immediately if irritation develops and persists.
Remove contaminated clothing and shoes.
Wash contaminated clothing before reuse.

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- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.
If victim is fully conscious, give a cupful of water.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific extinguishing methods :
Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

- Technical measures : Not applicable
- Advice on safe handling : No special precautions required.
- Conditions for safe storage : Keep in a dry, cool place.
- Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3

Personal protective equipment

- Respiratory protection : No personal respiratory protective equipment normally required.
- Hand protection
Material : Nitrile rubber
- Eye protection : Safety glasses
- Skin and body protection : Remove and wash contaminated clothing before re-use.
- Protective measures : Avoid contact with skin.
- Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : amber
- Odor : Neutral
- Odor Threshold : No data available
- pH : Not applicable
- Melting point/freezing point : not determined
- Boiling point/boiling range : not determined
- Flash point : Not applicable
- Evaporation rate : not determined
- Flammability (solid, gas) : Not classified as a flammability hazard
- Upper explosion limit : upper flammability limit not determined
- Lower explosion limit : lower flammability limit not determined
- Vapor pressure : not determined
- Density : 9.80 - 10.50 lb/gal

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Solubility(ies)
Water solubility : not determined
Partition coefficient: n-
octanol/water : No data available
Autoignition temperature : not determined
Viscosity
Viscosity, dynamic : not determined
Viscosity, kinematic : not determined
Solid Content, % by weight: : 99.8

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.
Conditions to avoid : Not applicable
Hazardous decomposition
products : Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate : 842.03 mg/kg
Method: Calculation method

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

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STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**Special precautions for user**

Remarks

: Not dangerous goods

Domestic regulation**International Regulation****Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

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SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : SARA 313: This product does not contain any chemical components that exceed the reporting threshold.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

The ingredients of this product are reported in the following inventories:

TSCA	On TSCA Inventory
DSL	All components of this product are on the Canadian DSL.
REACH	Not in compliance with the inventory
AICS	On the inventory, or in compliance with the inventory
NZIoC	Not in compliance with the inventory
ENCS	On the inventory, or in compliance with the inventory
KECI	On the inventory, or in compliance with the inventory
PICCS	On the inventory, or in compliance with the inventory
IECSC	On the inventory, or in compliance with the inventory
TWINV	Not in compliance with the inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)	

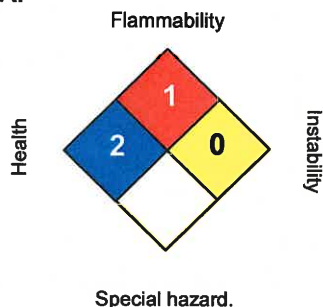
SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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Further information**NFPA:****HMIS III:**

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.

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Version 1.3

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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® EY-3804-B
Product code : 100000002562

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	black
Odor	amine-like

GHS Classification

Skin corrosion : Category 1B
Serious eye damage : Category 1
Skin sensitization : Category 1

GHS Label element

Hazard pictograms



Signal Word : Danger

Hazard Statements:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

Precautionary Statements:

Prevention: P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

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Response: P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects**Carcinogenicity:****IARC**

Group 2B: Possibly carcinogenic to humans. During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

OSHA

Carbon black 1333-86-4
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical Name	CAS-No.	Concentration [%]
Polyamide resin	68082-29-1	60 - 80
benzyl alcohol	100-51-6	10 - 20
2,2'-iminodi(ethylamine)	111-40-0	5 - 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	5 - 10
Modified cycloaliphatic amine	68609-08-5	5 - 10
triethylenetetramine	112-24-3	5 - 10
Carbon black	1333-86-4	0.1 - 1

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If not breathing, give artificial respiration.
Keep patient warm and at rest.
Consult a physician after significant exposure.
- In case of skin contact : Take off all contaminated clothing immediately.

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- Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists.
Wash contaminated clothing before re-use.
- In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Protect unharmed eye.
- If swallowed : If swallowed, call a poison control center or doctor immediately.
Do NOT induce vomiting.
If victim is fully conscious, give a cupful of water.
If possible drink milk afterwards.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific extinguishing methods :
Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Wear personal protective equipment.
Do not get on skin or clothing.
Use only in an area equipped with a safety shower.
- Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.

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Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH
		TWA	1 ppm 4 mg/m3	OSHA P0
Carbon black	1333-86-4	TWA	3.5 mg/m3	ACGIH
		TWA	3.5 mg/m3	OSHA Z-1
		TWA	3.5 mg/m3	OSHA P0

. During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection
Material : butyl-rubber

Eye protection : Safety goggles
Face-shield
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection : Long sleeved clothing
Chemical resistant apron

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : black
Odor : amine-like

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Odor Threshold	: No data available
Melting point/freezing point	: not determined
Boiling point/boiling range	: not determined
Evaporation rate	: not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: upper flammability limit not determined
Lower explosion limit	: lower flammability limit not determined
Density	: 8.070 - 8.270 lb/gal
Solubility(ies)	
Water solubility	: not determined
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: not determined
Viscosity	
Viscosity, dynamic	: not determined
Viscosity, kinematic	: not determined
Solid Content, % by weight:	: 100

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : 3,097 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate : > 40 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : 2,090 mg/kg Method: Calculation method

Ingredients:

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benzyl alcohol:

Acute oral toxicity : LD50 Oral rat: 1,230 mg/kg

Acute inhalation toxicity : LC50 rat: 8.8 mg/l
Exposure time: 4 h

Acute dermal toxicity : LD50 Dermal rabbit: 2,000 mg/kg

2,2'-iminodi(ethylamine):

Acute oral toxicity : LD50 Oral rat: 819 mg/kg

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral rat: 1,030 mg/kg

triethylenetetramine:

Acute oral toxicity : LD50 Oral rat: 2,500 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

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Ingredients:**benzyl alcohol :**

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 10 mg/l
Exposure time: 96 h
Test Method: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia): 23 mg/l
Exposure time: 48 h
Test Method: static test

Toxicity to algae : EC50 (Chlorella vulgaris (Fresh water algae)): 35 mg/l
Exposure time: 3 h
Test Type: flow-through test

2,2'-iminodi(ethylamine) :

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 16 mg/l
Exposure time: 48 h
Test Method: static test

3-aminomethyl-3,5,5-trimethylcyclohexylamine :

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 14.6 - 21.5 mg/l
Exposure time: 48 h
Test Method: semi-static test

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 37 mg/l
Exposure time: 72 h
Test Type: flow-through test

triethylenetetramine :

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Method: static test

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l
Exposure time: 72 h
Test Type: flow-through test

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

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Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**Special precautions for user**

Not applicable

Domestic regulation**49 CFR**

UN/ID/NA number : 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.
(ALIPHATIC AMINE)
Class : 8
Packing group : III
Labels : 8
ERG Code : 153
Marine pollutant : no

International Regulation**IATA-DGR**

UN/ID No. : 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.
(ALIPHATIC AMINE)
Class : 8
Packing group : III
Labels : 8
Packing instruction (cargo aircraft) : 856
Packing instruction (passenger aircraft) : 852

IMDG-Code

UN number : 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Class : 8
Packing group : III
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

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Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : Acute Health Hazard**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.**SARA 313** : SARA 313: This product does not contain any chemical components that exceed the reporting threshold.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations**California Prop 65**

WARNING! This product contains a chemical known in the State of California to cause cancer.

Carbon black

1333-86-4

The ingredients of this product are reported in the following inventories:

TSCA	On TSCA Inventory
DSL	All components of this product are on the Canadian DSL.
REACH	Not in compliance with the inventory
AICS	On the inventory, or in compliance with the inventory
NZIoC	Not in compliance with the inventory
ENCS	On the inventory, or in compliance with the inventory
KECI	On the inventory, or in compliance with the inventory
PICCS	On the inventory, or in compliance with the inventory
IECSC	On the inventory, or in compliance with the inventory
TWINV	Not in compliance with the inventory

Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

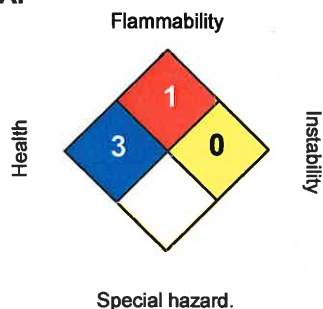
SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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Further information
NFPA:

HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.