



## Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 12

SDS No. : 181086  
V004.5

LOCTITE EA 608 A RESIN known as Hysol 608 RESIN

Revision: 08.08.2016  
printing date: 09.10.2017  
Replaces version from: 14.03.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE EA 608 A RESIN known as Hysol 608 RESIN

#### Contains:

Epoxy resin (number average molecular weight  $\leq 700$ )

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Part A of 2-K-Epoxy Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment

Category 2

H411 Toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Signal word:**

Warning

**Hazard statement:**

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

**Precautionary statement:**

\*\*\*For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements\*\*\*

**Precautionary statement:  
Prevention**

P273 Avoid release to the environment.  
P280 Wear protective gloves.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

Part A of two part adhesive

**Base substances of preparation:**

resins

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Epoxy resin (number average molecular weight $\leq 700$ ) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	80- 100 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:  
Rinse with running water and soap.  
Seek medical advice.

Eye contact:  
Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:  
Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.  
Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media**

**Suitable extinguishing media:**

Carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

Do not expose to direct heat.

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

See advice in section 8

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove mechanically.

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Dispose of contaminated material as waste according to Section 13.

Ensure adequate ventilation.

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

Ensure good ventilation/suction at the workplace.  
Extract when the product is heated.  
See advice in section 8  
Do not spray against flames or glowing bodies. Keep away from sources of ignition - no smoking.

**Hygiene measures:**

Good industrial hygiene practices should be observed.  
Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.  
Avoid skin and eye contact.  
Extractors are required on all machines used for thermal or for cutting and grinding processes.  
Use only in well-ventilated areas.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.  
Protect against contamination.  
Store in a cool, dry place.  
Ensure that storage and workrooms are adequately ventilated.  
Must be stored in a room with spill collection facilities.  
Keep away from heat and direct sunlight.

**7.3. Specific end use(s)**

Part A of 2-K-Epoxy Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,001 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)					10 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Tightly fitting safety goggles

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid pasty Milky white
Odor	little intrinsic odour
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point (1.013 hPa)	> 260 °C (> 500 °F)
Flash point	> 93 °C (> 199.4 °F); Pensky Martens closed cup
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,17 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if stored and applied as directed.

Danger of decomposition if exposed to heat.

Excessive heat.

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately.

Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

Hydrocarbons

carbon oxides.

Polymerization may occur at elevated temperature or in the presence of incompatible materials.

Rapid polymerisation may generate excessive heat and pressure.

May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

See section 5.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Inhalative toxicity:

May cause irritation to respiratory system.

#### Skin irritation:

Causes skin irritation.

#### Eye irritation:

Causes serious eye irritation.

#### Sensitizing:

May cause an allergic skin reaction.

#### Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 5.000 mg/kg	oral		rat	Not specified



**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Toxic to aquatic life with long lasting effects.

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

## 12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

## 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## 12.6. Other adverse effects

No data available.

# SECTION 13: Disposal considerations

## 13.1. Waste treatment methods

Product disposal:

Special waste incineration with the approval of the responsible local authority.

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3,00 %  
(2004/42/EC)

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**



## Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 12

SDS No. : 157311  
V005.1

LOCTITE EA 608 B HARDENER known as Hysol 608 HARD

Revision: 02.11.2015

printing date: 09.10.2017

Replaces version from: 16.07.2015

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE EA 608 B HARDENER known as Hysol 608 HARD

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Part B of 2-Component Epoxy Adhesive.

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.

H319 Causes serious eye irritation.

**Precautionary statement:** P302+P352 IF ON SKIN: Wash with plenty of water.  
**Response** P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

Hardener

**Base substances of preparation:**

organic polymers

organic amine

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	5- < 10 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 Acute Tox. 4; Oral H302
Ethane-1,2-diol 107-21-1	203-473-3 01-2119456816-28	1- < 5 %	Acute Tox. 4; Oral H302 STOT RE 2; Oral H373
Bis[(dimethylamino)methyl]phenol 71074-89-0	275-162-0	1- < 3 %	Skin Corr. 1B H314

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## **SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

Water spray jet

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

Danger of decomposition if exposed to heat.

Sulphur oxides

See section 10.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

## **SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove mechanically.

Soak up with inert absorbent.

Dispose of contaminated material as waste according to Section 13.

Wash spillage site thoroughly with soap and water or detergent solution.

Ensure adequate ventilation.

**6.4. Reference to other sections**

See advice in section 8

## **SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

See advice in section 8

Extract when the product is heated.

Ensure good ventilation/suction at the workplace.

Use only in well-ventilated areas.

Do not spray against flames or glowing bodies. Keep away from sources of ignition - no smoking.

**Hygiene measures:**

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.

Protect against contamination.

Store in a cool, dry place.

Ensure that storage and workrooms are adequately ventilated.

Must be stored in a room with spill collection facilities.

Keep away from heat and direct sunlight.

**7.3. Specific end use(s)**

Part B of 2-Component Epoxy Adhesive.



**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

<b>Ingredient [Regulated substance]</b>	<b>ppm</b>	<b>mg/m<sup>3</sup></b>	<b>Value type</b>	<b>Short term exposure limit category / Remarks</b>	<b>Regulatory list</b>
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]	40	104	Short Term Exposure Limit (STEL):		EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, PARTICULATE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, PARTICULATE]		10	Time Weighted Average (TWA):		EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]	20	52	Time Weighted Average (TWA):		EH40 WEL
Ethane-1,2-diol 107-21-1 [ETHYLENE GLYCOL]	20	52	Time Weighted Average (TWA):	Indicative	ECTLV
Ethane-1,2-diol 107-21-1 [ETHYLENE GLYCOL]	40	104	Short Term Exposure Limit (STEL):	Indicative	ECTLV

**Occupational Exposure Limits**Valid for  
Ireland

<b>Ingredient [Regulated substance]</b>	<b>ppm</b>	<b>mg/m<sup>3</sup></b>	<b>Value type</b>	<b>Short term exposure limit category / Remarks</b>	<b>Regulatory list</b>
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]	40	104	Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]	20	52	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, PARTICULATE]		10	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, PARTICULATE]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Ethane-1,2-diol 107-21-1 [ETHANE-1,2-DIOL, VAPOUR]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Ethane-1,2-diol 107-21-1	20	52	Time Weighted Average (TWA):	Indicative	ECTLV

[ETHYLENE GLYCOL]					
Ethane-1,2-diol 107-21-1 [ETHYLENE GLYCOL]	40	104	Short Term Exposure Limit (STEL):	Indicative	ECTLV

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)					0,084 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)					0,0084 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (intermittent releases)					0,84 mg/L	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	STP					0,2 mg/L	
Ethane-1,2-diol 107-21-1	aqua (freshwater)					10 mg/L	
Ethane-1,2-diol 107-21-1	aqua (marine water)					1 mg/L	
Ethane-1,2-diol 107-21-1	sediment (freshwater)				20,9 mg/kg		
Ethane-1,2-diol 107-21-1	STP					199,5 mg/L	
Ethane-1,2-diol 107-21-1	aqua (intermittent releases)					10 mg/L	
Ethane-1,2-diol 107-21-1	soil				1,53 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Inhalation	Long term exposure - systemic effects		0,31 mg/m <sup>3</sup>	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Dermal	Long term exposure - systemic effects		0,2 mg/kg bw/day	
Ethane-1,2-diol 107-21-1	Workers	Dermal	Long term exposure - systemic effects		106 mg/kg bw/day	
Ethane-1,2-diol 107-21-1	Workers	Inhalation	Long term exposure - local effects		35 mg/m <sup>3</sup>	
Ethane-1,2-diol 107-21-1	general population	Dermal	Long term exposure - systemic effects		53 mg/kg bw/day	
Ethane-1,2-diol 107-21-1	general population	Inhalation	Long term exposure - local effects		7 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Tightly fitting safety goggles

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	paste pasty Light amber
Odor	ammoniacal
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point (1.013 hPa)	> 200 °C (> 392 °F)
Flash point	157 °C (314.6 °F); Cleveland open cup
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,15 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slightly soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reaction with strong acids.

Strong oxidizing agents.

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if stored and applied as directed.

Danger of decomposition if exposed to heat.

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately.

Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

### 10.5. Incompatible materials

See section reactivity

### 10.6. Hazardous decomposition products

Irritating organic vapours.

Hydrocarbons

At higher temperature carbon oxides and nitrogen oxides may be generated.

Sulphur oxides

Rapid polymerisation may generate excessive heat and pressure.

In case of fire toxic gases can be released.

See section 5.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Oral toxicity:

May cause irritation to the digestive tract.

#### Skin irritation:

Causes skin irritation.

#### Eye irritation:

Causes serious eye irritation.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	Acute toxicity estimate (ATE) LD50	1.378 mg/kg	oral		rat	Expert judgement  OECD Guideline 401 (Acute Oral Toxicity)
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2		1.378 - 1.968 mg/kg				
Ethane-1,2-diol 107-21-1	Acute toxicity estimate (ATE) LD50	500 mg/kg	oral			Expert judgement
Ethane-1,2-diol 107-21-1		> 2.000 mg/kg			rat	EU Method B.1 (Acute Toxicity (Oral))

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
---------------------------------	---------------	-------	-------------------------	------------------	---------	--------

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50		dermal		rat	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Ethane-1,2-diol 107-21-1	not sensitising	Guinea pig maximisa tion test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethane-1,2-diol 107-21-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

If used properly the product does not enter the drains.

**12.1. Toxicity****Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)])
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC0	27 mg/l	Bacteria	16 h		
Ethane-1,2-diol 107-21-1	NOEC	15.380 mg/l	Fish	28 d	Oryzias latipes	OECD Guideline 204 (Fish, Prolonged Toxicity Test: 14-day Study) OECD Guideline 203 (Fish, Acute Toxicity Test) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
	LC50	72.860 mg/l	Fish	96 h	Pimephales promelas	
Ethane-1,2-diol 107-21-1	EC50	34.400 mg/l	Daphnia	48 h	Ceriodaphnia sp.	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethane-1,2-diol 107-21-1	EC50	> 20.000 mg/l	Algae		Microcystis aeruginosa	
Ethane-1,2-diol 107-21-1	EC0	> 10.000 mg/l	Bacteria	16 h		OECD 211 (Daphnia magna, Reproduction Test)
Ethane-1,2-diol 107-21-1	NOEC	8.590 mg/l	chronic Daphnia	7 d	Ceriodaphnia sp.	

**12.2. Persistence and degradability****Persistence and Biodegradability:**

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Ethane-1,2-diol 107-21-1	readily biodegradable	aerobic	83 - 96 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

**12.3. Bioaccumulative potential / 12.4. Mobility in soil****Mobility:**

Cured adhesives are immobile.

**Bioaccumulative potential:**

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n- octanol / H <sub>2</sub> O, Shake Flask Method)
Ethane-1,2-diol 107-21-1	-1,36					

#### 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethane-1,2-diol 107-21-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Waste incineration with the approval of the responsible local authority.

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.