

Revision Number: 004.0 Issue date: 05/04/2022

PRODUCT AND COMPANY IDENTIFICATION

LOCTITE EA 9390 AERO PART A QT Product name: Product type/use: Adhesive for the Aerospace Industry None identified

Restriction of Use:

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: Item number: AA9270016 Region: **United States**

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: HARMFUL IF SWALLOWED.

CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION. SUSPECTED OF CAUSING GENETIC DEFECTS.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of Response:

water. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get

medical attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tetraglycidyl diaminodiphenylmethane	28768-32-3	60 - 90
Triglycidyl-p-aminophenol	5026-74-4	10 - 30

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Siloxanes and Silicones, di-Me, reaction	67762-90-7	1 - 5
products with silica		

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Avoid breathing vapors or mists of this product. Use only with adequate

ventilation. For industrial use only.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Do not heat in bulk - dangerous exotherm may occur.

Never use drum band heaters. Avoid hot spots.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Triglycidyl-p-aminophenol	None	None	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or Respiratory protection:

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Tan Odor: **Epoxy** Odor threshold: Not available.

:Ha

Product is non-soluble (in water)., Not applicable < 0.1 hPa (20 °C (68°F))

Vapor pressure: > 200 °C (> 392°F) Boiling point/range: Melting point/ range: Not determined

Specific gravity: 1.22 Vapor density:

Flash point: > 93 °C (> 199.4 °F) Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not determined Flammability: Not applicable Evaporation rate: Not determined

Solubility in water: Not soluble Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available. **Decomposition temperature:** > 200 °C

STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do

not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these

precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Skin, Inhalation, Eyes, Ingestion Relevant routes of exposure:

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Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Vapors may cause headaches, nausea, dizziness and

respiratory tract irritation.

Skin contact: Causes skin irritation. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Harmful if swallowed. Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System	
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen	
Siloxanes and Silicones, di-Me, reaction products with silica	None	No Data	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraglycidyl diaminodiphenylmethane	No	No	No
Triglycidyl-p-aminophenol	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl

diaminodiphenylmethane)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl

diaminodiphenylmethane)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Marine pollutant: Tetraglycidyl diaminodiphenylmethane

Exceptions: Classified per IMDG Amendment 34; Effective Jan 1, 2010.

IDH number: 937041 Product name: LOCTITE EA 9390 AERO PART A QT

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: Triglycidyl-p-aminophenol (CAS# 5026-74-4).

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9,11,13,16

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/04/2022

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This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.

IDH number: 937041 Product name: LOCTITE EA 9390 AERO PART A QT

Safety Data Sheet



Revision Number: 003.0 Issue date: 05/04/2022

PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9390 AERO PART B PT Product type/use: Adhesive for the Aerospace Industry

Restriction of Use:

Company address: Henkel Corporation

One Henkel Way Rocky Hill, Connecticut 06067

None identified

IDH number: Item number: AB9270015 **United States** Region:

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

This product contains one or more components regulated under a Significant New Use Rule (SNUR) by the US EPA. See Section 15 for more information.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.

TOXIC IN CONTACT WITH SKIN.

CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

FATAL IF INHALED.

MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR

REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	2
ACUTE TOXICITY DERMAL	3
SKIN CORROSION	1C - Corrosive
SERIOUS EYE DAMAGE	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2





Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not

eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, eye and face protection. [In case of inadequate ventilation]

wear respiratory protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do Response:

NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get

medical attention if you feel unwell. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up. Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2,2'-dimethyl-4,4'- methylenebis(cyclohexylamine)	6864-37-5	90 - 100
Reaction mass of 2-ethyl-4-methyl-1H- imidazole-1-propiononitrile and 2-ethyl-5- methyl-1H-imidazole-1-propiononitrile	568591-00-4	0.1 - 1

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If mist or vapor of this product is inhaled, remove person immediately to fresh

air. Seek medical attention if symptoms develop or persist.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. For industrial use only. Do not cut, grind, weld, or drill on or near this container. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they

were full.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials. Do not store in reactive metal containers.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,2'-dimethyl-4,4'- methylenebis(cyclohexylamine)	None	None	None	None
Reaction mass of 2-ethyl-4-methyl-1H- imidazole-1-propiononitrile and 2-ethyl-5- methyl-1H-imidazole-1-propiononitrile	None	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eyelface protection: Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Color: Blue, to, Purple

Odor: mild

Odor threshold: Not available.

pH: Product is non-soluble (in water)., Not applicable

Vapor pressure: < 0.1 mm hg (20 °C (68°F))

Boiling point/range: 100 °C (212°F)
Melting point/ range: Not applicable

Specific gravity: 0.95 Vapor density: > 1

Flash point: > 93 °C (> 199.4 °F)

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Flammability:
Flammability:
Evaporation rate:
Solubility in water:
Partition coefficient (n-octanol/water):
Not available.

VOC content: < 10 q/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: > 200 °C

IDH number: 937042 Product name: LOCTITE EA 9390 AERO PART B PT

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: This product may react with strong acids or oxidizing agents. Corrodes base metals. Copper.

Aluminum. Zinc.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do

not heat mixed adhesive unless curing surfaces to be bonded. Exotherm could occur.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns. Very toxic if inhaled.

Skin contact: This product is severely irritating to the skin and may cause burns. Harmful if absorbed through

skin.

Eye contact: This product is severely irritating to the eyes and may cause irreversible damage including

burns and blindness.

Ingestion: Ingestion causes burns of the upper digestive and respiratory tracts. May be harmful or fatal if

swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2,2'-dimethyl-4,4'- methylenebis(cyclohexylamine)	Inhalation LC50 (Rat, 4 h) = 0.42 mg/l Inhalation LC50 (Rat, 4 h) = 0.44 mg/l Inhalation LC50 (Rat, 4 h) = 0.4 mg/l	Brain, Corrosive, Irritant, Liver, Lung, Muscle, Skin
Reaction mass of 2-ethyl-4-methyl-1H- imidazole-1-propiononitrile and 2-ethyl-5- methyl-1H-imidazole-1-propiononitrile	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2'-dimethyl-4,4'- methylenebis(cyclohexylamine)	No	No	No
Reaction mass of 2-ethyl-4-methyl-1H- imidazole-1-propiononitrile and 2-ethyl-5- methyl-1H-imidazole-1-propiononitrile	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Corrosive liquids, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)

Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Corrosive liquid, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)

Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-Dimethyl-4,4-methylenebis-

cyclohexylamine)

Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III

Marine pollutant:2,2-Dimethyl-4,4-methylenebis-cyclohexylamineAdditional information:IMDG-Code: Segregation group 18- Alkalis

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 5(a) SNUR: This product contains the following component(s) subject to a Significant New Use Rule

(SNUR) by the US EPA:

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (CAS # 568591-00-4). The SNUR is codified at Section number:

40 CFR 721.11378

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:
None above reporting de minimis.
None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,3,8,9,11,13,15,16

Prepared by: Regulatory Affairs

Issue date: 05/04/2022

IDH number: 937042 Product name: LOCTITE EA 9390 AERO PART B PT

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