



Safety Data Sheet

LOCTITE SF 7649

Page 1 of 9

SDS No. : 153666

V001.4

Date of issue: 30.06.2021

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE SF 7649

Intended use: activator

Supplier:

Henkel Australia Pty Ltd
135-141 Canterbury Road
Kilsyth, Victoria, 3137
Australia

Phone: +61 (3) 9724 6444

Emergency information: 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

Section 2. Hazards identification

Classification of the substance or mixture

Hazardous according to the criteria of Safe Work Australia.

GHS Classification:

Hazard Class

Flammable aerosols
Serious eye irritation
Target Organ Systemic Toxicant -
Single exposure
Acute hazards to the aquatic
environment
Chronic hazards to the aquatic
environment

Hazard Category

Category 1
Category 2A
Category 3

Category 2

Category 2

Target organ

Central nervous system

Hazard pictogram:



Signal word:

Danger

Hazard statement(s):	H222 Extremely flammable aerosol. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
Precautionary Statement(s):	
Prevention:	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211 Do not spray on an open flame or other ignition source. P251 Do not pierce or burn, even after use. P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment. P280 Wear eye protection/face protection.
Response:	P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/attention. P391 Collect spillage.
Storage:	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up. P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Disposal:	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

Dangerous Goods information:

Classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Section 3. Composition / information on ingredients

General chemical description:	Mixture solvent
Type of preparation:	Solvent based activator.
Identity of ingredients:	

Chemical ingredients	CAS-No.	Proportion
acetone	67-64-1	60- <= 100 %
butane	106-97-8	10- < 30 %
2-ethylhexanoic acid, copper salt	22221-10-9	< 1 %
2-ethylhexanoic acid	149-57-5	< 3 %

Section 4. First aid measures

Ingestion:	Do not induce vomiting. Have victim rinse mouth thoroughly with water. Seek medical advice.
Skin:	Remove contaminated clothing and footwear. Wash with soap and water. Seek medical advice. Wash clothing before reuse.

Eyes:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical advice.
Inhalation:	Move to fresh air in case of accidental inhalation of vapours. Seek medical advice.
First Aid facilities:	Eye wash Normal washroom facilities
Medical attention and special treatment:	Treat symptomatically and supportively.

Section 5. Fire fighting measures

Suitable extinguishing media:	Foam Carbon dioxide. Dry chemical.
Decomposition products in case of fire:	Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide Carbon dioxide.
Particular danger in case of fire:	WARNING FLAMMABLE! Contents under pressure. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Special protective equipment for fire-fighters:	Use water spray to keep fire exposed containers cool and disperse vapors. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Additional fire fighting advice:	In case of fire, keep containers cool with water spray. Collect contaminated fire fighting water separately. It must not enter drains.

Section 6. Accidental release measures

Personal precautions:	Avoid contact with skin and eyes. Avoid inhalation of vapor, fumes, dust and/or mist from the spilled material.
Environmental precautions:	Do not allow to enter in surface / ground water.
Clean-up methods:	Remove the absorbed material, and place in an appropriate chemical waste container for disposal. Ventilate area.

Section 7. Handling and storage

Precautions for safe handling:	Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin and clothing. Keep away from heat, spark and flame. Vapors will accumulate readily and may ignite explosively. Ensure adequate ventilation.
Conditions for safe storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F).

Section 8. Exposure controls / personal protection

National exposure standards:

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m ³)	Peak Limit. (ppm)	Peak Limit. (mg/m ³)	STEL (ppm)	STEL (mg/m ³)
ACETONE 67-64-1		500	1,185				
ACETONE 67-64-1						1,000	2,375
Butane 106-97-8		800	1,900				

Engineering controls:

Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains.

Eye protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves.
Suitable protective gloves.
Wear suitable protective clothing.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
Butyl rubber gloves.

Respiratory protection:

If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

Section 9. Physical and chemical properties

Appearance:	green aerosol
Odor:	characteristic
Specific gravity:	0.7936
Boiling point:	56 °C (132.8 °F)
Flash point: (Estimated)	-20 °C (-4 °F)
Evaporation rate:	1.9 (Ether = 1)
Flammability (solid, gas):	Extremely flammable aerosol.
Vapor pressure: (; 20 °C (68 °F))	230 mbar
Vapor density:	2.0
Density:	0.7936 g/cm ³
Solubility in water:	Soluble
VOC content: (2010/75/EC)	100 %

Section 10. Stability and reactivity**Stability:**

Stable under normal conditions of temperature and pressure.

Conditions to avoid:

Keep away from heat, spark and flame.
Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F).

Incompatible materials:	Strong oxidizing agents. Acids.
Hazardous decomposition products:	Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide
Hazardous polymerization:	Will not occur.

Section 11. Toxicological information

Health Effects:

Ingestion:

Not expected under normal conditions of use.

Skin:

Repeated exposure may cause skin dryness or cracking.

Symptoms may include redness, edema, drying, defatting and cracking of the skin.

Eyes:

Causes serious eye irritation.

Symptoms may include severe irritation, pain, tearing, blurred vision.

Inhalation:

May cause irritation to nose and throat.

Vapours may cause drowsiness and dizziness.

Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.

Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
acetone 67-64-1	LD50 LC50 LD50	5,800 mg/kg 76 mg/l > 15,688 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	not specified not specified Draize Test
butane 106-97-8	LC50	274200 ppm	inhalation	4 h	rat	not specified
2-ethylhexanoic acid, copper salt 22221-10-9	LD50 LD50	481 mg/kg > 2,000 mg/kg	oral dermal		rat rat	OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 402 (Acute Dermal Toxicity)
2-ethylhexanoic acid 149-57-5	LD50 LD50	2,043 mg/kg > 2,000 mg/kg	oral dermal		rat rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
acetone 67-64-1	not irritating		guinea pig	not specified
2-ethylhexanoic acid, copper salt 22221-10-9	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-ethylhexanoic acid 149-57-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
acetone 67-64-1	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-ethylhexanoic acid, copper salt 22221-10-9	corrosive	4 h	Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
2-ethylhexanoic acid 149-57-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
acetone 67-64-1	not sensitising	Guinea pig maximisation test	guinea pig	not specified

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
acetone 67-64-1	negative negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test mammalian cell gene mutation assay	with and without with and without without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
acetone 67-64-1	negative	oral: drinking water		mouse	not specified
butane 106-97-8	negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test	with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
butane 106-97-8	negative negative	inhalation: gas		Drosophila melanogaster rat	not specified OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
2-ethylhexanoic acid 149-57-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Ames Test

Repeated dose toxicity:

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
acetone 67-64-1	NOAEL=900 mg/kg	oral: drinking water	13 wdaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
butane 106-97-8		inhalation: gas	28 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: Harmful to aquatic life.

Toxicity:

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
acetone 67-64-1	LC50	8,120 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
acetone 67-64-1	EC50	8,800 mg/l	Daphnia	48 h	Daphnia pulex	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
acetone 67-64-1	NOEC	530 mg/l	Algae	8 d	Microcystis aeruginosa	DIN 38412-09
acetone 67-64-1	EC10	1,000 mg/l	Bacteria	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test) not specified
butane 106-97-8	LC50	27.98 mg/l	Fish	96 h		
butane 106-97-8	EC50	14.22 mg/l	Daphnia	48 h		not specified
butane 106-97-8	EC50	7.71 mg/l	Algae	96 h		not specified
2-ethylhexanoic acid, copper salt 22221-10-9	LC50	0.06368 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-ethylhexanoic acid, copper salt 22221-10-9	NOEC	0.06316 mg/l	Fish	30 d	Oncorhynchus mykiss	other guideline:
2-ethylhexanoic acid 149-57-5	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-ethylhexanoic acid 149-57-5	EC50	913 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-ethylhexanoic acid 149-57-5	EC50	500 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-ethylhexanoic acid 149-57-5	EC10	231.2 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-ethylhexanoic acid 149-57-5	EC10	72 mg/l	Bacteria	17 h		DIN 38412, part 8 (Pseudomonas Zellvermehrungshe mm-Test)

Persistence and degradability:

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
acetone 67-64-1	readily biodegradable	aerobic	81 - 92 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
2-ethylhexanoic acid 149-57-5	inherently biodegradable	aerobic	> 70 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
2-ethylhexanoic acid 149-57-5	readily biodegradable	aerobic	99 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

Bioaccumulative potential / Mobility in soil:

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
---------------------------------	--------	----------------------------------	------------------	---------	-------------	--------

acetone 67-64-1	-0.24					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2-ethylhexanoic acid, copper salt 22221-10-9	4.37					QSAR (Quantitative Structure Activity Relationship)
2-ethylhexanoic acid 149-57-5	2.7				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

- Waste disposal of product:** Do not puncture or incinerate pressurized containers.
- Disposal for uncleaned package:** Completely empty pressurized gas containers (including propellant gas). Disposal must be made according to official regulations.

Section 14. Transport information**Road and Rail Transport:**

- Dangerous Goods information: Classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).
- UN no.: 1950
- Proper shipping name: AEROSOLS
- Class or division: 2.1
- Packing group:
- Emergency information: Refer to the Australian Emergency Response Guide Book

Marine transport IMDG:

- UN no.: 1950
- Proper shipping name: AEROSOLS
- Class or division: 2.1
- Packing group:
- EmS: F-D ,S-U
- Seawater pollutant: -

Air transport IATA:

- UN no.: 1950
- Proper shipping name: Aerosols, flammable
- Class or division: 2.1
- Packing group:
- Packing instructions (passenger) 203
- Packing instructions (cargo) 203

Section 15. Regulatory information

SUSMP Poisons Schedule

5

Section 16. Other information

Abbreviations/acronyms:

ADGC - Australian Dangerous Goods Code
IMDG: International Maritime Dangerous Goods code
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
STEL - Short term exposure limit
TWA - Time weighted average
AIIC - Australian Inventory of Industrial Chemicals (AIIC)
AICIS - Australian Industrial Chemicals Introduction Scheme

Reason for issue:

Reviewed SDS. Reissued with new date. involved chapters: 1 - 16

Date of previous issue:

25.07.2016

Disclaimer:

The percentage weight (% w/w) of ingredients is not to be taken as a specification guaranteed by Henkel Australia Pty. Limited, but only as an approximate guide to the content of hazardous ingredients in the material. The information contained herein does not constitute a guarantee by Henkel Australia Pty. Limited concerning the properties of the material.

The information contained in the Safety Data Sheet is offered in good faith and has been developed from what is believed to be accurate and reliable sources. The information is offered without warranty, representation, inducement or licence and Henkel Australia Pty. Limited assumes no legal responsibility for reliance upon same. Henkel Australia Pty. Limited disclaims any liability for loss, injury or damage incurred in connection with the use of the material or its associated Safety Data Sheet.

This information is not to be construed as a representation that the material is suitable for any particular purpose or use except those conditions and warranties implied by either Commonwealth or State statutes. Customers are encouraged to make their own enquiries as to the material's characteristics and, where appropriate, to conduct their own tests in the specific context of the material's intended use.

No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.